Date: Tuesday, 1/31/2006 1:11:23 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: SKIDTUBE
Job Number	: 25690		
Estimate Number	: 11545		
P.O. Number	: N/A	**Part Number**	: D204635011
This Issue	: 1/31/2006 **S.O. No.** : N/A	**Drawing Number**	: N/A
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : LANDING GEAR	**Drawing Revision**	: N/A
Previous Run	: 25334	**Material**	: N/A
Written By	: SEE COMMENT BELOW	**Due Date**	: 2/15/2006 **Qty:** 1 **Um:** Each
Checked & Approved By	: 06.01.31		
Comment	: Est Rev:G 02.08.28 Removed QC5 KJ		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Photocopy bluefile and Type labels as per PPP D204-635-011 CHG004 KJ 06-02-27 (1)

Seq. #:	Machine Or Operation:	Description :
2.0	25690A	SKIDTUBE

Comment: Sub-Component Pick: ✓

Qty	Part Number	Description	Batch
1	D204-635-041	Skidtube Assembly	B25690A

Seq. #:	Machine Or Operation:	Description :
3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

Seq. #:	Machine Or Operation:	Description :
4.0	K10003	D205-634-011 Saddle Kit

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
1	K10003	Saddle Kit	B25617

06/4/26 (1)

Seq. #:	Machine Or Operation:	Description :
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS C 06/04/26 (1)

Dart Aerospace Ltd

W/O:	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________ PAR #: ______ Fault Category: ____________ NCR: Yes (No) DQA: [illegible] Date: 06/04/27

QA: N/C Closed: _____ Date: _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B: Initial Chief Eng	Corrective Action Section B: Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector

NOTE: Date & initial all entries

Date: Tuesday, 1/31/2006 1:11:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** SKIDTUBE

Job Number: 25690 **Part Number:** D204635011

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D204-635-011
Location:________
PPP Rev: B 04/4/26 (1)

Seq. #:	Machine Or Operation:	Description :
7.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Inspection Level 21 06/04/27 (1)

Job Completion 06.04.27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

QA: N/C Closed: _____ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

Date: Tuesday, 7/25/2006 11:43:01 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: CUSTOM
Job Number	: 28028		
Estimate Number	: 10804		
P.O. Number	: N/A	**Part Number**	: Z_CUSTOM
This Issue	: 7/25/2006 **S.O. No.** : N/A	**Drawing Number**	: Z_CUSTOM
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: 7/25/2006 **Type** : N/A	**Drawing Revision**	: N/A
Previous Run	: 27979	**Material**	: N/A
Written By	:	**Due Date**	: 8/1/2006 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	: Update D205-634 Skidtube With dsi 9344 & DSI9180 K10003		

Additional Product

Job Number:

Seq. #:	**Machine Or Operation:**	**Description :**
1.0	D35331	Set Screw

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Set Screw
Batch: B28029

2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1 (16)
Update all kits D205-634-011 With Dsi9344 & dsi9180 Paperwork

B26870
B26875 B26869
B26332
B25686

Batch: B25952
Batch: B26328
Batch: B26310
Batch: B25592
Batch: B26335
Batch: B26867 x1
Batch: B26329 x1
Batch: B26331 x1
Batch: B26330 x1
Batch: B26333 x1
Batch: B26334 x1
Batch: B25818
Batch: B25819
Batch: 25690
Batch: 25691
Batch: 25334
25333

634 -011 (B26335–B26334)
634 -041 → 25817 (B25818–B25819)
635 -011 (25690–25333)

B21821-635-041
B20000-635-041
B18148-635-041
B21524-635-041

31

Update all kits K10003 With Dsi9344 & dsi9180 Paperwork

Batch: B26358 x3
Batch: B26848 x2
Batch:

[signature] 06/07/27